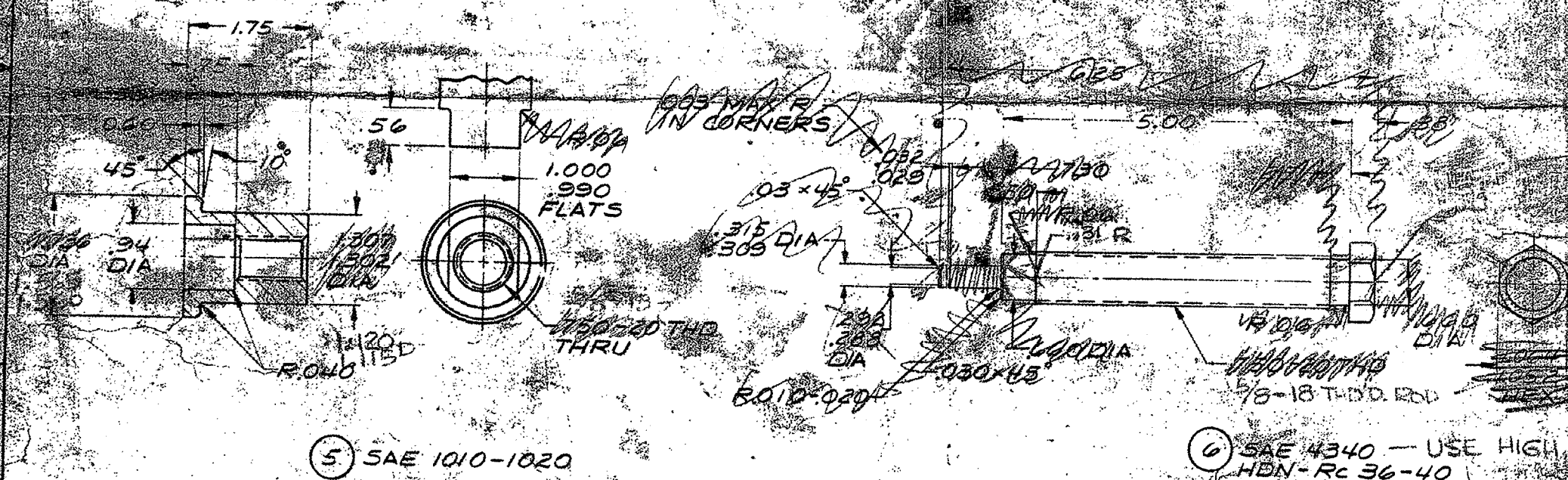
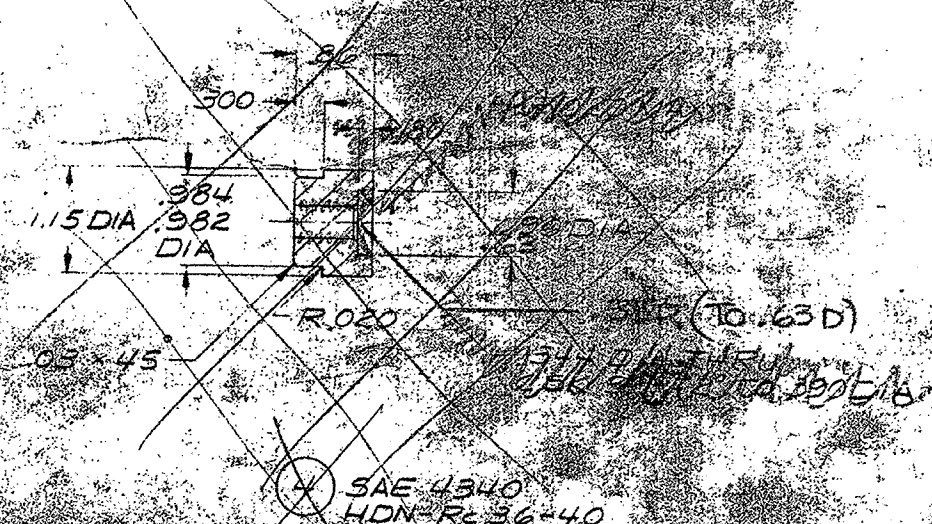


SCALE: 4/1



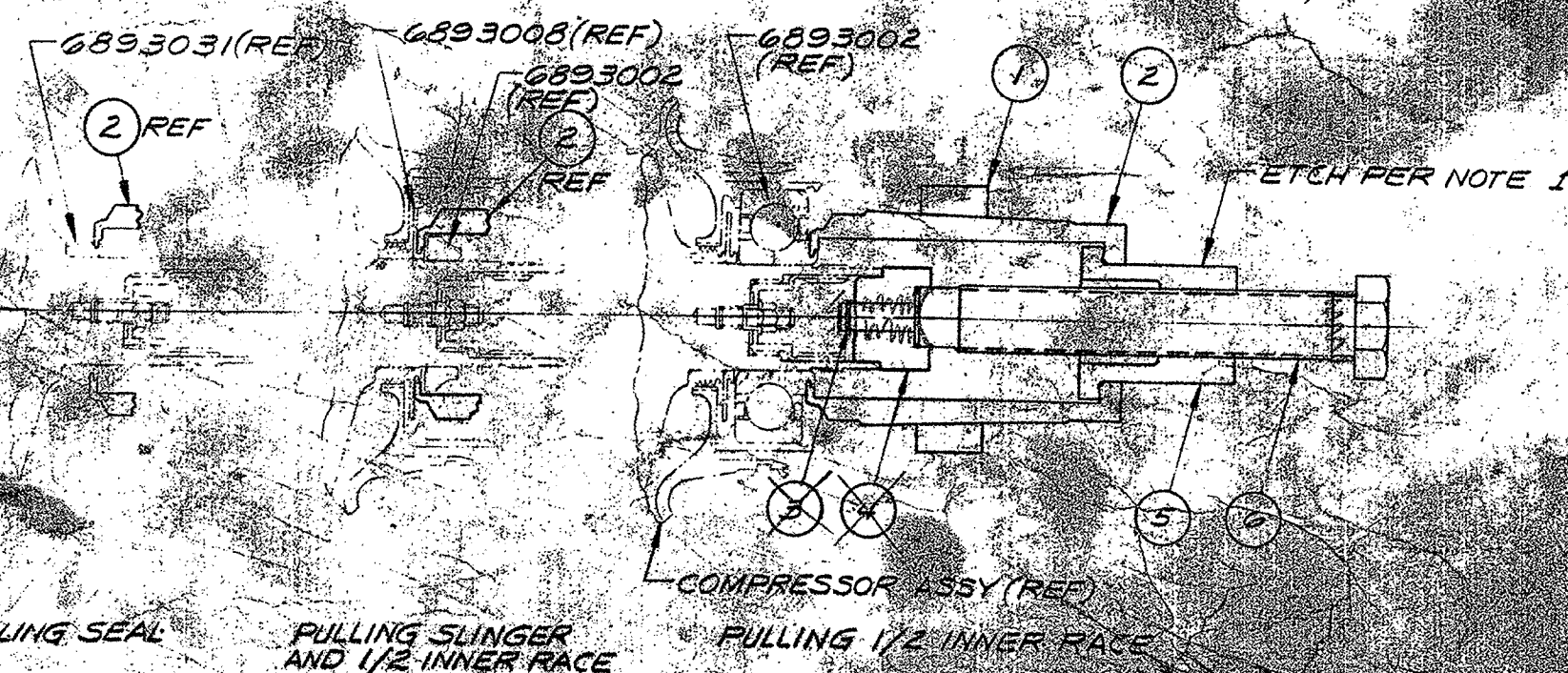
⑤ SAE 1010-1020

⑥ SAE 4340 — USE HIGH GRADE 5/8-18 FULL THREAD BOLT
HDN-Rc 36-40

②	SCREEN (B)	18	(PULL THREAD)	STL (NO. 000)
③	SUPPORT			STL
④	SLIP			STL
⑤	SLIP RING	79.32	NO. 5100-31	WALDERS TRIANG
⑥	SLEEVE			STL
⑦	SUNG			STL
				MATERIAL NOTES
				IN MEMBERS OF THIS BASIC EXTENDING NUMBER COLUMN

SHOP COPY

1. MARK AS SPECIFIED IN SECTION ON SHOWN WITH 1/8-3/16 HIGH RIBBONS THE FOLLOWING:
a. THE NAME "ALCISON" FOLLOWED BY THE
"LOC. NUMBER AND LAST" OF THE
"VEINOR NAME OR TRADE MARK"
2. BLACK OXIDE PER AMS-2485
ITEMS 1, 2, 4, 5 AND 6
3. BREAK SHARP EDGES .020 U.O.S.




REDUCED
PRINT

SAE 1010-1020
SAE 4340
AMS 2485

EACH JAM PURCHASED SEPARATELY
MUST BE STAMPED OR ETCHED WITH
TOOL NUMBER AND DETAIL NUMBER
IF AVAILABLE OR SUFFICIENT AREA
NOT AVAILABLE, ATTACH TAG

UNLESS OTHERWISE SPECIFIED	
TOL. ON ANGLES 1°	
TOL. ON 3 PLACE DECIMALS 0.01	
TOL. ON 2 PLACE DECIMALS 0.02	
MATERIAL	
SEE ITEM	
HEAT TREAT AND HARDNESS	
SEE ITEM	
SURFACE TREAT	INSPECTION
NOTED	

APPROVALS		DATE
DRAWN	E. ARNETT	7/15/02
CHECKED	G. SETH	7/16/02
CHK. DR.	E. DICKSON	7/16/02
MET.		
ENGR. 1	R. C. G.	7/16/02
ENGR. 2		
ENGR. 3	E. R.	7/16/02
FINAL	R. H.	7/16/02
REVIEW APPROVAL		

BRAINING MATRICK		LOCAL SPEED (FEET)
SURFACE TEXTURE		
SCREW THREADS		
GENERAL SPECIFICATIONS		SPEC. SUMMARY
 Deutsche Signal Alliance Division of General Motors Corporation International Communications Department		
TITLE FULLER REAR COMPRESSOR BEARING OIL SLINGER AND SEAL		
MODEL PART NUMBER - C-390	MANUFACTURED BY DEUTSCHE SIGNAL ALLIANCE	
SIRE CODE IDENT.	DWG. NO.	DATE
E 73 1	6893739	

1803730